

| Check code                                                                                                                                                                                                                                                                                                                                                                                                         |                           |                                                                                                                                                                                                                                                          |                                          | Detected position | Check code name                             | Status                         | Error detection condition                                                                  | Check item (position)                                                                                                                                                                                                                                                                                                                                                              |
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| Main remote controller                                                                                                                                                                                                                                                                                                                                                                                             | Outdoor 7-segment display |                                                                                                                                                                                                                                                          | AI-NET central control remote controller |                   |                                             |                                |                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                    | Check code                | Sub-code                                                                                                                                                                                                                                                 |                                          |                   |                                             |                                |                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                    |
| E25                                                                                                                                                                                                                                                                                                                                                                                                                | E25                       | —                                                                                                                                                                                                                                                        | 15                                       | I/F               | Duplicated outdoor follower address setup   | All stop                       | Outdoor addresses manually set up are duplicated.                                          | <b>Note)</b><br>Do not set up the outdoor address manually.                                                                                                                                                                                                                                                                                                                        |
| E26                                                                                                                                                                                                                                                                                                                                                                                                                | E26                       | No. of normally received outdoor units                                                                                                                                                                                                                   | 15                                       | I/F               | Decreased number of connected outdoor units | All stop                       | The signal was not returned for constant from the outdoor unit which was receiving signal. | <ul style="list-style-type: none"> <li>• Outdoor is performing backup.</li> <li>• Check the power of outdoor unit. (Is the power turned on?)</li> <li>• Check connection of inter-unit wire or disconnection between outdoor units.</li> <li>• Check the connector connection for communication on outdoor P.C. board.</li> <li>• Check outdoor P.C. board (I/F) error.</li> </ul> |
| E28                                                                                                                                                                                                                                                                                                                                                                                                                | E28                       | No. of detected outdoor units                                                                                                                                                                                                                            | d2                                       | I/F               | Outdoor follower unit error                 | All stop                       | Outdoor header unit received error code from outdoor follower unit.                        | <ul style="list-style-type: none"> <li>• Check the check code of outdoor follower unit.</li> </ul>                                                                                                                                                                                                                                                                                 |
| <div> <b>&lt;Convenient functions&gt;</b><br/>           When pushing SW04 for 1 second or more under condition that [E28] is displayed on 7-segment display of outdoor header unit, the fan of outdoor unit which stopped abnormally starts rotating. If pushing SW04 and SW05 simultaneously, the fan of normal outdoor unit operates. When pushing SW05 singly, the operation of fan is cleared.         </div> |                           |                                                                                                                                                                                                                                                          |                                          |                   |                                             |                                |                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                    |
| E31                                                                                                                                                                                                                                                                                                                                                                                                                | E31                       | 01: IPDU1 error<br>02: IPDU2 error<br>03: IPDU1, 2 errors<br>04: Fan IPDU error<br>05: IPDU1 + Fan IPDU error<br>06: IPDU2 + Fan IPDU error<br>07: All IPDU error or communication error between IPDU and I/F P.C. board or outdoor I/F P.C. board error | CF                                       | I/F               | IPDU communication error                    | All stop                       | Communication of each IPDU (P.C. board) in inverter box interrupted.                       | <ul style="list-style-type: none"> <li>• Check connection of communication connector and disconnection between IPDU and I/F P.C. board.</li> <li>• Check outdoor P.C. board (I/F, IPDU, Fan IPDU) error.</li> <li>• Check external noise.</li> <li>• Check power supply P.C. board for fan error.</li> </ul>                                                                       |
| F01                                                                                                                                                                                                                                                                                                                                                                                                                | —                         | —                                                                                                                                                                                                                                                        | OF                                       | Indoor unit       | Indoor TCJ sensor error                     | Corresponding unit only stops. | • Resistance value of sensor is infinite or zero. (Open/Short)                             | <ul style="list-style-type: none"> <li>• Check connection/cabling of TCJ sensor connector.</li> <li>• Check characteristics of TCJ sensor resistance value.</li> <li>• Check indoor P.C. board error.</li> </ul>                                                                                                                                                                   |
| F02                                                                                                                                                                                                                                                                                                                                                                                                                | —                         | —                                                                                                                                                                                                                                                        | Od                                       | Indoor unit       | Indoor TC2 sensor error                     | Corresponding unit only stops. | • Resistance value of sensor is infinite or zero (Open/Short).                             | <ul style="list-style-type: none"> <li>• Check connection/cabling of TC2 sensor connector.</li> <li>• Check characteristics of TC2 sensor resistance value.</li> <li>• Check indoor P.C. board error.</li> </ul>                                                                                                                                                                   |
| F03                                                                                                                                                                                                                                                                                                                                                                                                                | —                         | —                                                                                                                                                                                                                                                        | 93                                       | Indoor unit       | Indoor TC1 sensor error                     | Corresponding unit only stops. | • Resistance value of sensor is infinite or zero (Open/Short).                             | <ul style="list-style-type: none"> <li>• Check connection/cabling of TC1 sensor connector.</li> <li>• Check characteristics of TC1 sensor resistance value.</li> <li>• Check indoor P.C. board error.</li> </ul>                                                                                                                                                                   |
| F04                                                                                                                                                                                                                                                                                                                                                                                                                | F04                       | —                                                                                                                                                                                                                                                        | 19                                       | I/F               | TD1 sensor error                            | All stop                       | • Resistance value of sensor is infinite or zero (Open/Short).                             | <ul style="list-style-type: none"> <li>• Check connection of TD1 sensor connector.</li> <li>• Check characteristics of TD1 sensor resistance value.</li> <li>• Check outdoor P.C. board (I/F) error.</li> </ul>                                                                                                                                                                    |
| F05                                                                                                                                                                                                                                                                                                                                                                                                                | F05                       | —                                                                                                                                                                                                                                                        | A1                                       | I/F               | TD2 sensor error                            | All stop                       | • Resistance value of sensor is infinite or zero (Open/Short).                             | <ul style="list-style-type: none"> <li>• Check connection of TD2 sensor connector.</li> <li>• Check characteristics of TD2 sensor resistance value.</li> <li>• Check outdoor P.C. board (I/F) error.</li> </ul>                                                                                                                                                                    |
| F06                                                                                                                                                                                                                                                                                                                                                                                                                | F06                       | —                                                                                                                                                                                                                                                        | 18                                       | I/F               | TE1 sensor error                            | All stop                       | • Resistance value of sensor is infinite or zero (Open/Short).                             | <ul style="list-style-type: none"> <li>• Check connection of TE1 sensor connector.</li> <li>• Check characteristics of TE1 sensor resistance value.</li> <li>• Check outdoor P.C. board (I/F) error.</li> </ul>                                                                                                                                                                    |